



## SHOP SERVICES

<u>PART#</u>	<u>DESCRIPTION</u>	<u>RETAIL</u>
SS-0001	Bore single cylinder	\$ 35
SS-0002	Bore twin cylinder	70
SS-0003	Bore triple cylinder	105
SS-0006	Hone single cylinder	10
SS-0007	Hone twin cylinder	20
SS-0008	Hone triple cylinder	30
SS-0009	Deck twin cylinder	40
SS-0010	Deck triple cylinder	50
SS-0017	Install cyl sleeve Yam, SeaDoo, Pol 700	115
SS-0109	Install cyl sleeve Kaw, Pol, Yam 800/1200R	150
SS-0108	Install big bore, heavy duty sleeve	195
SS-0114	Cut rave valves Seadoo 800,951	50
SS-0011	Mill single cyl head	20
SS-0012	Mill & squish single cyl head	35
SS-0013	Mill & squish twin cyl head	75
SS-0014	Mill & squish triple cyl head	100
SS-0114	Single crank labor	55
SS-0111	True & weld single crankshaft	35
SS-0018	True & weld twin crankshaft	50
SS-0019	True & weld triple crankshaft	65
SS-0600	True & weld Yam 1200R crankshaft	80
SS-0118	Re-index, true & weld triple crankshaft	195
SS-0120	Check index, true & weld triple crankshaft	105
SS-0004	Bore/flycut crankcase twin	60
SS-0005	Bore/flycut crankcase triple	90
SS-0028	Rotary valve surface resurfacing	varies 30-75
SS-0015	Thread repair/ Insert helicoil	25
SS-0016	Stud removal, bolt removal, insert helicoil	35
SS-0119	Bolt removal, weld & re-tap	30
SS-0121	Botl removal	20
SS-0034	Recreational porting single PWC cyl	175
SS-0035	Recreational porting twin PWC cyl	250
SS-0036	Recreational porting triple PWC cyl	350
SS-0122	Recreational porting single ATV	250
SS-0123	Recreational porting Banshee	350
SS-0129	Race porting Banshee	400+
SS-0124	Match porting on sleeved cylinder	40-100
SS-0031	Heavy clean	50
SS-0125	Labor ATV motor	200
SS-0027	Labor twin motor	125
SS-0109	Labor triple motor	140
SS-9999	Shop labor per hour	60
99-0001	3-Bond 1211 adhesive	20