

# SHOP SERVICES

SS-0013	Mill & Squish cylinder head	\$75
SS-0235	Install metal o-ring in cyl head	100
SS-0235	Lap head	20
SS-0236	Re-CC chambers only	60
SS-0237	Mill head	40
SS-0238	Squish head	40

SS-0001	Bore cylinder each	\$35
SS-0006	Hone cylinder each	15
SS-0239	Install STD cylinder sleeve each	190
SS-0240	Install STD cyl sleeve labor only	140
SS-0241	Install heavy duty or big bore sleeve	240
SS-0242	Install hvy duty or BB sleeve labor only	140
SS-0222	Match porting to new sleeve each	50+
SS-0206	Deck top of cylinder each	40
SS-0243	Deck bottom of cylinder each	60
SS-0244	Recreational porting stage I	350
SS-0245	Porting Stage 2,3,4	400
SS-0246	Porting Stage 5 full race	500+
SS-0121	Broken stud removal	30
SS-0119	Broken stud removal,weld,retap	35
SS-0247	Broken stud removal & helicoil	35
SS-0248	Broken stud removal & tine cert	35
SS-0249	Install helicoil	20
SS-0250	Install tine cert	25
SS-0219	Stud modification, incudes studs	150
SS-0227	Relocate studs .160" spread	200
SS-0251	Lap cylinder surface each	15
SS-0220	Install metal o-ring in cyl sleeve	100
SS-0252	Install receiver groove in cylinder	50
SS-0253	Install & weld stroker plate single	100
SS-0254	Install & weld stroker plate double	180
SS-0255	Pre-assemble & set up for squish & gasket stroker motor	200+

SS-0018	True & weld twin crank	\$50
SS-0204	Crank check index, true & weld	100

SS-0256	Flycut cases for big bore sleeves	\$75
SS-0225	Machine cases for 5mm stroker	75
SS-0226	Machine cases for 7mm & up stroker	250
SS-0227	Weld damaged cases	35+

SS-0215	Engine only rebuild recreational motor	\$200
SS-0216	Engine only rebuild race motor	300+
SS-0214	Remove & replace engine	200
SS-0256	Dyno room 1st hr incl set up	75
SS-0257	Dyno room per hour	50

SS-0211	Lighten flywheel	\$75
SS-0210	Shift modification exchange	35
SS-0212	Modify stock reed cages incl TDR reeds	100

SS-0231	Mount new tire	\$10
SS-0232	Dis-mount & mount new tire	\$20+